

CHONGQING CUMMINS ENGINE COMPANY LTD. ENGINE PERFORMANCE CURVE

CONFIGURATION D233031DX02 ENGINE MODEL: KTA38-G5

CURVE NUMBER: FR-6141

CPL No.: 1543

DATE: 2013/9/17

DESC

Displacement: 38L (2300) Aspiration: Turbocharged , Aftercooled

BoreXStroke: 159X159mm (6.25X6.25 in.) Fuel System: Cummins PT

Compress Ratio: 13.9:1 No. of Cylinder: V-12

970 kW(1300 BHP)@1500r/min

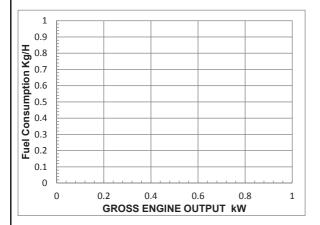
All data is based on the engine operating with fuel system, water pump, and 20 in. H2O(4.98kPa) inlet air restriction with 5.8 in.(147mm) inner diameter, and with 2 in. Hg(7kPa) exhaust restriction with 8 in.(203mm) inner diameter; not included are alternator, fan, optional equipment and driven components. Coolant flows and heat rejection data based on coolant as 50% ethylene glycol/50% water. All data is subject to change without notice.

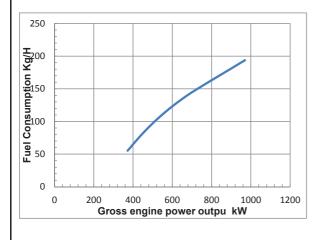
GROSS ENGINE POWER OUTPUT

SPEED	STANDBY POWER		PRIME POWER		CONTINUOUS POWER	
rpm	BHP	kW	BHP	kW	BHP	kW
1800						
1500	1300	970	1180	881	880	657

FUEL CONSUMPTION

OUTDUT DOWED





OUTPUT POWER		CONSUMPTION		BFSC		
%	ВНР	kW	Lb/h	Kg/h	g/kW.h	Lb/BHP.h
			1800	RPM		
			1500	RPM		
STANDB 100 PRIME	Y 1300	970	427	194	200	0.329
100	1180	881	392	178	202	0.332
75	885	661	302	137	207	0.341
50	664	496	212	96	194	0.319
25	498	372	122	55	149	0.245

CONSTIMENTON

Curves shown above represent gross engine performance capabilites obtained and corrected in accordance with SAE J1995 conditions of 29.61 in. Hg(100kPa) barometric pressure [300ft.(91m) altitude] 77deg F (25 deg C) inlet temperature, and 0.30 in. Hg(1kPa) water vapor pressure with No.2 diesel fuel.

TECHNICAL DATA DEPT.

CERTIFIED WITHIN 5%

CHIEF ENGINEER



POWER RATING APPLICATION GUIDELINES FOR GENERATOR DRIVE ENGINES

These guidelines have been foundulated to ensure proper application of generator drive engines in A.C. generator set installations. Generator drive engines are not designed for and shall not be used in variable speed D.C. generator set appliacations.

STANDBY POWER RATING is appliable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the standby Power rating.

This rating should be applied where reliable utility power is available. A standby rated engine should be sized for a maximum of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating. Standby ratings should never be applied except in true emergency power outages. **Negotiated power** outages contracted with a utility company are not considered an emergency.

CONTINUOUS POWER RATING

Applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating.

PRIME POWER RATING is applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories:

UNLIMITED TIME RUNNING PRIME POWER

Prime Power is available for an unlimited number of hours per year in a variable load application. Variable load shouled not exceed a 70% average of period of 250 hours.

The total operating time at 100% Prime Power shall not exceed 500 hours per year.

A 10% overload capability is available for aperiod of 1 hour within a 12 hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

LIMITED TIME RUNNING PRIME POWER

Prime Power is available for a limited number of hours in a non-variable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, theat the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at Prime Power rating should use the Continuous Power rating.

Reference Standards:

BS-5514 and DIN-6271 standards are based on ISO-3046.

Operation At Elevated Temperatrue And Altitude:

The engine may be operated at:

1500RPM up to 5,000 ft.1,500m) and 104°F (40°C) without power deration. For sustained operation above these conditions, derate by 4% per 1,000ft. (300m), and 1% per 10°F (2% per 11°C).



PRIME:

CHONGQING CUMMINS ENGINE COMPANY LTD. **ENGINE DATA SHEET**

KTA38-G5 ENGINE MODEL:

STAND_BY:

970 kW 1300 BHF @1500r/min

881 kW 01500r/min **REFERENCE INFORMATION:**

CPL NUMBER 1543 PERFORMANCE CURVE NUMBER

1180 BHF PE	RFORMANCE CURVE NUMBER	FR-6141
GENERALENGINE DATA		
Туре		o° Vee , 12 Cylind
Aspiration	Turbocharg	ed , Aftercooled
Bore—in.(mm)×stroke—in.(mm)	6.25×6.25	(159×159)
Displacement—in ³ (L)	2300	(38)
Compression Ratio	13.9:1	
Dry Weight		
Fan Hub to Flywheel Engine —lb(kg)	8200	(3719)
Radiator Cooled Engine —lb(kg)	9625	(4366)
Wet Weight		
Fan Hub to Flywheel Engine —lb(kg)	8700	(3946)
Radiator Cooled Engine —lb(kg)	11030	(5003)
Moment of Inertia of Rotating Components (Excluding Fly	/wheel) —lb _m .ft ² (kg•m ²)94	(3.96)
·With FW 6001 Flywheel —kg•m²(lb _m .ft²)	10.45	(248.0)
·With FW 6011 Flywheel —kg•m²(lb _m .ft²)	20.78	(493.0)
C.G. Distance From Front Face of Block—in(mm)	31.5	(801)
C.G. Distance Above Crank Centerline—in(mm)	11	(279)
Maximum Allowable Bending Moment at Rear Face of Bl	ock —N•m(lb.ft)2000	(907)
Firing Order		
	2R-5L-4R-3	3L
ENGINE MOUNTING		
Moment of Inertia About Roll Axis —Ib.ft²(kg•m²)		
EXHAUST SYSTEM		
Maximum Allowable Back Pressure (1500/1800 rpm) —ir	ı.Hg(kPa)2.3/3	(7.8/10.2)
Maximum Allowable Back Pressure —in.Hg(kPa)	3	(10)
Exhaust Pipe Size Normally Acceptable —in(mm)	6	(152)
AIR INDUCTION SYSTEM		
Maximum Allowable Intake Air Restriction With Heavy Du	ıty Air Cleaner	
Clean Element —in.H ₂ O(kPa)		(3.73)
Clean Element —in.H ₂ O(kPa)		(3.73)
Intake Air Alarm Temperature (1500/1800 rpm)—°C(°F)	82	(180)
COOLING SYSTEM		
Coolant Capacity		
After-cooler Only —U.S.Gal(L)	6	(23)
With heat exchanger HX 6076 (With out explantion ta	ınk) —U.S.Gal(L) 53	(199)
With explantion tank & LTA—U.S.Gal(L)	30	(112)
<u>Main Engine Circuit</u>		
Maximum Coolant Friction Heat External to Engine @180	00 rpm —PSI(kPa) 10	(68.9)
	@1500 rpm —PSI(kPa)10	(68.9)
${\it Maximum\ Allowable\ Air\ Friction\ Across\ radator\in. H}_2O($	(kPa)0.5	(0.1)
Minimum Raw Water Flow @ 90°F(32°C) to Heat Exchar CHONGGING CUMMINS ENGINE COMPANY LTD. CHONGGING, CHINA	ger With HX 6076 —GPM(L/mir 108	(408.8)



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Maximum Raw Water Inlet Pressure @ Heat Exchanger HX 6076 —PSI(kPa)	. 50	(344.7)
Maximum Allowable Top Tank Temperature (Stand_by/Prime) —°F(°C)	220/212	(104/100)
Standard Thermostat (modulating) Range— °F(°C)	. 180-200	(82-93)
Maximum Allowable Coolant Temperature — $^{\circ}$ F($^{\circ}$)	. 205	(96.1)
Minimum Coolant Makeup Capacity —U.S.Gal(L)	.6.3	(23.8)
Maximum Raw water Inlet Friction —PSI(kPa)	. 10	(254.0)
Maximum Raw water Pump Suction —ft.(m)		(4.6)
Maximum Raw water Pump head —ft.(m)	. 67	(20.5)
Minimum Allowable Fill Rate —U.S.GPM(L/min)		(18.9)
Maximum Allowable Initial Fill Time —min		` ,
Minimum Allowable Coolant Expansion Space —% of System Capacity	.5	
Maximum Allowable Inlet Coolant Temperature at Limited situation (Stand_by/Prime) —		(71/66)
LUBRICATION SYSTEM		,
Oil Pressure		
@ Idle —PSI(kPa)	. 20	(138)
@ Rated Speed —PSI(kPa)	.45-65	(310-448)
Oil Flow at Rated Speed —U.S.GPM(L/min)	.124	(469.4)
Maximum Allowable Oil Temperature —°F(°C)		(121.0)
By-Pass Filter Capacity		(-,
Spin-on Cartridge Type —U.S.Gal(L)	. 2 X 0.7	(2 X 2.6)
Replaceable Element Type —U.S.Gal(L)		(2 X 11.0)
Oil Pan Capacity (Option OP6024)		(- /
High —U.S.Gal(L)	.40.0	(151.4)
Total System Capacity (Excluding By-Pass Filter) —U.S.Gal(L)		(170.3)
Total System Capacity (Excluding By-Pass Filter) —U.S.Gal(L)		(135.1)
Angularty of Standard Oil Pan (Option OP6		,
Front Down	. 30°	
FUEL SYSTEM		
Fuel Injection System	. Cummins PT	
Maximum Fuel Consumption at Maximum Rated Output and Speed —lb/h(kg/h)		
Maximum allowable Restriction to PT Fuel Pump		
With Clean Fuel Filter —in.Hg(kPa)	. 4	(13.55)
With Dirty Fuel Filter —in.Hg(kPa)		(33.86)
Maximum Fuel Supply at Rated Power and Speed —lb/h(kg/h)		, ,
Maximum Allowable Injector Return Line Restriction		
With Check Valves —in.Hg(kPa)	.7	(22)
Less Check Valves —in.Hg(kPa)	. 3	(8)
Minimum Allowable Fuel Tank Vent Capability —ft³/h (L/h)	15	(425)
(With 2.5 in. Hg (63 mm Hg) or Less Back Pressure)		
Starter (Heavy, Anode)—Volt		24
Battary Recharge System, Negative ground—A		35
Maximum Allowable Resistance of Starting Circuit— Ω		0.002
Minimum Recommended Battary Capacity		
·Cold Soak at 50°F(10°C) or Above—0°F CCA		1200
·Cold Soak at 32~50°F(0~10°C) or Above—0°F CCA		1280
·Cold Soak at 0~32°F(-18~0°C) or Above—0°F CCA		1800
CHONGQING CUMMINS ENGINE COMPANY LTD. CHONGQING, CHINA		



CHONGQING CUMMINS ENGINE COMPANY LTD. ENGINE DATA SHEET

PERFORMANCE DATA

All data is based on the engine operating with ruel system, water pump, lubricating oil pump, air cleaner, and muffler, not included are alternator, compressor, fan, optional equipment and driven components. Data repressents gross engine performance capabilities obtained and corrected in accordance with SAE J1349 conditions fo 29.61 in Hg(100 kPa) barometric pressure[300ft. (90 m) altitude], 77°F (25°C) inlet air temperature, and 0.30 in. Hg (1kPa) water vapor pressure with No. 2 diesel fuel or a fuel corresponding to ASTM D2. All data is subject to change without notice

nonce	STAND_BY		PRIME	
	60 Hz	50 Hz	60 Hz	50 Hz
Engine Speed r/min		1500		1500
Idle Speed r/min		725-775		725-775
Gross Power Output BHP(kW)		1300(970)		1180(881)
Brake Mean Effective Pressure PSI(kPa)		297(2045)		269(1857)
Piston Speed ft/min(m/s)		1555(7.9)		1555(7.9)
Friction Horsepower BHP(kW)		115(86)		115(86)
Intake Air FlowCFM(L/s)		2570(1213)		2415(1140)
Exhaust Gas Flow CFM(L/s)		7005(3306)		6465(3051)
Exhaust Gas Temperature °F(°C)		955(513)		930(499)
Heat Rejection to Ambient BTU/min(kW)		7820(138)		7135(125)
Heat Rejection to Coolant BTU/min(kW)		33800(594)		30680(539)
Engine Water Flow L/s(U.S.GPM) @ 4psi		310(19.6)		310(19.6)

Chanvge Log		
Date	Author	Change Description
2013/6/25	Jiang Li	Release
2013/9/17	Jiang Li	Added continuous power rating